

TIME-SERT®

UPC-A CROSS REFERENCE CHART



MASTER SETS EACH SET INCLUDES 5 COMPLETE TOOL KITS WITH 20 INSERTS (10 EACH OF LONG AND SHORT) FOR A TOTAL OF 100 INSERTS.

Description	THREAD SIZES	PART NO.	UPC-A
Inch Coarse	1/4-20, 5/16-18, 3/8-16, 7/16-14, 1/2-13	0010	845617000001
Inch Fine	1/4-28, 5/16-24, 3/8-24, 7/16-20, 1/2-20	0020	845617000018
Metric Coarse	M5x0.8, M6x1.0, M8x1.25, M10x1.5, M12x1.75	1000	845617000025
Metric Coarse	M5x0.8, M6x1.0, M8x1.25, M10x1.5, M12x1.5	1005	845617000032
Metric Fine	M5x0.8, M6x1.0, M8x1.25, M10x1.25, M12x1.5	1001	845617000049
Metric Fine	M5x0.8, M6x1.0, M8x1.25, M10x1.25, M12x1.25	1004	845617000056

MINI MASTER SETS EACH SET INCLUDES 3 COMPLETE TOOL KITS WITH 20 INSERTS (10 EACH OF LONG AND SHORT) FOR A TOTAL OF 60 INSERTS.

Description	THREAD SIZES	PART NO.	UPC-A
Inch Coarse	1/4-20, 5/16-18, 3/8-16	1203	845617000063
Inch Fine	1/4-28, 5/16-24, 3/8-24	1204	845617000070
Metric Coarse	M6x1.0, M8x1.25, M10x1.5	1201	845617000087
Metric Fine	M6x1.0, M8x1.25, M10x1.25	1202	845617000094

2 additional kits can be added later.

TIME FASTENER CO.
5301 unit G Longley Lane
Reno Nevada 89511
(800)423-4070 (775)829-1026 Fax (775)829-1989
www.timesert.com

INCH KITS		CARBON STEEL INSERTS			
INCH KIT SIZE	KIT PART NO.	KIT UPC-A	INSERT Length Inches	INSERT PART NO.	UPC-A INSERT PART NO.
4-40	0440	845617000100	.200	04401	845617000322
6-32	0632	845617000117	.250	06321	845617000339
8-32	0832	845617000124	.250	08321	845617000346
			.320	08323	845617000353
10-24	0024	845617000131	.240	00240	845617000360
			.300	00241	845617000377
			.370	00243	845617000384
10-32	0032	845617000148	.240	00320	845617000391
			.300	00321	845617000407
			.370	00323	845617000414
12-24	0124	845617000155	.300	01241	845617000421
			.370	01243	845617000438
			.472	01245	845617000445
1/4-20	0140	845617000162	.280	01400	845617000452
			.380	01401	845617000469
			.500	01403	845617000476
1/4-28	0148	845617000179	.280	01480	845617000483
			.380	01481	845617000490
			.500	01483	845617000506
5/16-18	0561	845617000186	.350	05610	845617000513
			.450	05611	845617000520
			.620	05613	845617000537
			.750	05615	845617000544
5/16-24	0562	845617000193	.350	05620	845617000551
			.450	05621	845617000568
			.620	05623	845617000575
			.750	05625	845617000582
3/8-16	0381	845617000209	.312	03818	845617000599
			.400	03819	845617000605
			.520	03811	845617000612
			.620	03813	845617000629
			.750	03815	845617000636
			.900	038190	845617000643
			1.000	03810	845617000650
3/8-24	0382	845617000216	.350	03825	845617000674
			.520	03821	845617000681
			.750	03823	845617000698
7/16-14	0761	845617000223	.400	07610	845617000704
			.600	07611	845617000711
			.870	07613	845617000728
			1.000	076135	845617000735
			1.200	07615	845617000742
7/16-20	0762	845617000230	1.500	07617	845617000759
			.250	07629	845617000766
			.370	076320	845617000773
			.480	07627	845617000780
			.620	07621	845617000797
			.870	07623	845617000803
			1.000	076231	845617000810
1.370	07625	845617000827			
1/2-13	0121	845617000247	.400	01217	845617000834
			.650	01211	845617000841
			1.000	01213	845617000858
			1.250	01219	845617005563
			1.500	01215	845617000865
1/2-20	0122	845617000254	.400	01225	845617000872
			.650	01221	845617000889
			1.000	01223	845617000896
			1.370	01227	845617000902

INCH KITS			CARBON STEEL		
INCH KIT SIZE	KIT PART NO.	KIT UPC-A	INSERT Length Inches	INSERT PART NO.	UPC-A INSERT PART NO.
9/16-12	0961	845617000261	.750	09611	845617000919
			1.120	09615	845617000926
9/16-18	0968	845617000278	.350	09687	845617000933
			.450	09685	845617000940
			.750	09681	845617000957
			1.120	09683	845617000964
5/8-11	0581	845617000285	.500	05810	845617000971
			.850	05811	845617000988
			1.250	05813	845617000995
5/8-18	0588	845617000292	.320	05881	845617001008
			.450	05887	845617001015
			.850	05883	845617001022
			1.250	05885	845617001039
3/4-10	0341	845617000308	.750	03415	845617001046
			1.100	03411	845617001053
			1.500	03413	845617001060
3/4-16	0346	845617000315	.650	03460	845617001077
			1.100	03461	845617001084
			1.500	03463	845617001091

Bold text are insert lengths supplied in kits

INCH STAINLESS STEEL INSERTS

INCH INSERT SIZE	INSERT Length Inches	INSERT PART NO.	UPC-A Reference
4-40	.200	04402	845617001107
6-32	.250	06322	845617001114
8-32	.250	08322	845617001121
	.320	08324	845617001138
10-24	.240	00246	845617001145
	.300	00242	845617001152
	.370	00244	845617001169
10-32	.240	00326	845617001176
	.300	00322	845617001183
	.370	00324	845617001190
12-24	.300	01242	845617001206
	.370	01244	845617001213
	.472	01246	845617001220
1/4-20	.280	01406	845617001237
	.380	01402	845617001244
	.500	01404	845617001251
	1.000	01409	845617005549
1/4-28	.280	01486	845617001268
	.380	01482	845617001275
	.500	01484	845617001282
5/16-18	.350	05617	845617001312
	.450	05612	845617001299
	.620	05614	845617001305
	.750	05616	845617001329
5/16-24	.450	05622	845617001336
	.620	05624	845617001343
3/8-16	.312	038182	845617001350
	.400	038192	845617001367
	.520	03812	845617001374
	.620	03814	845617001381
	.750	03816	845617001398
	.900	----	----
	1.000	038102	845617001404
3/8-24	.300	03820	845617001411
	.350	----	-----
	.520	03822	845617001428
	.750	03824	845617001435
7/16-14	.600	07612	845617001442
	.870	07614	845617001459
	1.000	07619	845617001466
	1.200	07618	845617001473
7/16-20	.250	----	----
	.620	07622	845617001480
	.870	07624	845617001497
1/2-13	.650	01212	845617001503
	1.000	01214	845617001510
	1.500	----	----
1/2-20	.650	01222	845617001541
	1.000	01224	845617001558
9/16-12	----	----	----
9/16-18	----	----	----
5/8-11	.850	05812	845617001527
	1.250	05814	845617001534
5/8-18	----	----	----
3/4-10	----	----	----
3/4-16	----	----	----

METRIC KITS CARBON STEEL INSERTS

METRIC KIT SIZE	KIT PART NO.	KIT UPC-A	Insert Length Metric	INSERT PART NO.	UPC-A INSERT PART NO.
M3x0.5	1305	845617001565	4.3	13051	845617001817
			6.0	13053	845617001824
M4x0.7	1407	845617001572	4.0	14077	845617001831
			6.0	14071	845617001848
			8.0	14073	845617001855
M5x0.8	1508	845617001589	7.6	15081	845617001862
			10.0	15083	845617001879
			12.0	15085	845617001886
M6x1.0	1610	845617001596	8.0	16105	845617001893
			9.4	16101	845617001909
			12.0	16103	845617001916
			17.0	16107	845617001923
			19.0	16109	845617001930
M7x1.0	1710	845617001602	10.0	17101	845617001947
			14.0	17103	845617001954
M8x1.0	1810	845617001619	7.5	18100	845617001961
			11.7	18101	845617001978
M8x1.25	1812	845617001626	9.0	181210	845617001985
			10.0	18125	845617001992
			11.7	18121	845617002005
			14.0	18129	845617002012
			16.2	18123	845617002029
			18.0	18127	845617002036
M9x1.25	1912	845617001633	20.0	181213	845617002043
			13.0	19121	845617002067
			18.0	19123	845617002074
M10x1.0	1010	845617001640	22.0	19127	845617002081
			6.2	10100	845617002098
			8.0	10105	845617002104
			9.0	10101	845617002111
M10x1.25	1012	845617001657	15.0	10103	845617002128
			9.0	10127	845617002135
			14.0	10121	845617002142
			16.2	10123	845617002159
			20.0	10125	845617002166
M10x1.5	1015	845617001664	25.0	10129	845617002173
			9.4	10157	845617002180
			11.0	101511	845617002197
			14.0	10151	845617002203
			17.0	101517	845617002210
			20.0	10153	845617002227
			22.0	101522	845617003767
M11x1.25	1112	845617001671	24.5	10155	845617002234
			22.0	11123	845617002258
M11x1.5	1115	845617001688	28.0	11121	845617002265
			16.0	11151	845617002272
			22.0	11153	845617002289
M12x1.25	1212	845617001695	30.0	11155	845617002296
			9.0	12121	845617002302
			11.0	12129	845617002319
			15.0	12123	845617002326
			24.0	12125	845617002333
M12x1.5	1215	845617001701	30.0	12127	845617002340
			6.7	12157	845617002357
			9.2	12151	845617002364
			16.2	12153	845617002371
			24.0	12155	845617002388
M12x1.75	1217	845617001718	30.0	12159	845617002395
			10.0	12177	845617002401
			12.0	12170	845617002418
			16.2	12171	845617002425
			24.0	12173	845617002432
			30.0	12179	845617002449

METRIC KITS		CARBON STEEL INSERTS			
METRIC KIT SIZE	KIT PART NO.	KIT UPC-A	Insert Length Metric	INSERT PART NO.	UPC-A INSERT PART NO.
M13x1.5	1315	845617001725	14.0	13151	845617002456
			19.0	13153	845617002463
			24.0	13155	845617002470
			28.0	13157	845617002487
M14x1.5	1415	845617001732	6.6	14151	845617002494
			9.4	14153	845617002500
			12.7	14155	845617002517
			17.8	14157	845617002524
			24.5	14158	845617002531
			28.0	14159	845617002548
M14x2.0	1420	845617001800	12.0	14201	845617002555
			18.0	14203	845617002562
			24.0	14205	845617002579
			30.0	14207	845617002586
M16x1.5	1615	845617001749	7.0	16151	845617002593
			12.7	16153	845617002609
			24.0	16155	845617002616
			32.0	16157	845617002623
M16x2.0	1620	845617001756	16.0	16200	845617002630
			24.0	16201	845617002647
			32.0	16203	845617002654
M18x1.5	1815	845617001763	10.0	18151	845617002661
			15.0	18157	845617002678
			18.3	18153	845617002685
			27.0	18155	845617002692
M20x1.5	2015	845617001770	9.0	20150	845617002708
			12.0	20151	845617002715
			17.0	20153	845617002722
			30.0	20155	845617002784
M22x1.5	2215C	845617001787	10.0	22151	845617002746
			15.0	22153	845617002753
			20.0	22155	845617002760
M24x1.5	2415C	845617001794	7.6	24150	845617002777
			10.0	24151	845617002784
			15.0	24153	845617002791
			20.0	24155	845617002807
			30.0	24157	845617002814

Bold text are insert lengths supplied in kits

METRIC STAINLESS STEEL INSERTS

INSERT SIZE	Insert Length Metric	INSERT PART NO.	UPC-A Reference
M3x0.5	4.3	13052	845617002821
	6.0	13054	845617002838
M4x0.7	6.0	14072	845617002845
	8.0	14074	845617002852
M5x0.8	7.6	15082	845617002869
	10.0	15084	845617002876
M6x1.0	8.0	16106	845617002883
	9.4	16102	845617002890
	12.0	16104	845617002906
M8x1.25	8.0	18128	845617002913
	11.7	18122	845617002920
	16.2	18124	845617002937
	18.0	181226	845617002944
	20.0	181224	845617002951
M10x1.0	9.0	10102	845617002968
	15.0	10104	845617002975
M10x1.25	14.0	10122	845617002982
	16.2	10124	845617002999
	20.0	10126	845617003002
M10x1.5	14.0	10152	845617003019
	20.0	10154	845617003026
M12x1.25	15.0	12124	845617003033
	24.0	12126	845617003040
M12x1.5	16.2	12152	845617003057
	24.0	12154	845617003064
	30.0	12160	845617003071
M12x1.75	16.2	12172	845617003088
	24.0	12174	845617003095

SPARK PLUG KITS

KITS		
METRIC KIT SIZE	KIT PART NO.	UPC-A Reference
M10x1.0 standard	4010	845617003101
M10x1.0 deep hole	4010E	845617003118
M12x1.25	4212	845617003125
M14x1.25 standard	4412	845617003132
M14x1.25 deep hole	4412E	845617003149
M18x1.5	4815	845617003156
7/8-18	4718	845617003163

WASHER SEAT INSERTS				
INSERT	Insert Length Inch	Insert Length Metric	INSERT PART NO.	UPC-A Reference
M10x1.0	.360	9.0	40101	845617003170
	.600	15.0	40103	845617003187
M12x1.25	.360	9.0	42121	845617003194
	.600	15.0	42123	845617003200
	.690	17.5	42125	845617003217
M14x1.25	.270	7.0	44121	845617003224
	.320	8.0	44123	845617003231
	.370	9.4	44125	845617003248
	.430	11.0	44127	845617003255
	.530	13.5	44113	845617003262
	.600	15.0	44129	845617003279
M18x1.5	.660	16.8	44111	845617003286
	.905	23.0	44112	845617003293
	.400	10.0	48151	845617003309
M18x1.5	.720	18.3	48153	845617003316
	.430	11.0	47181	845617003323
7/8-18	.780	20.0	47183	845617003330
	1.000	25.4	47185	845617003347

SPECIAL SEAT CUTTERS		
SMALLER O.D TAPER SEAT CUTTERS For use on some taper seat sparkplug repairs that have limited access to the sparkplug hole.		
SIZE	P/N	UPC-A
M14x1.25	44196	845617003545
M14x1.25 Extended	44196E	845617003552
M18x1.5	48196	845617003569

TAPER SEAT INSERTS				
INSERT	Insert Length Inch	Insert Length Metric	INSERT PART NO.	UPC-A Reference
M10x1.0	-----			-----
M12x1.25	-----			-----
M14x1.25	.270	7.0	44181	845617003354
	.400	10.0	44183	845617003361
	.620	15.7	44185	845617003378
	.660	16.8	44186	845617003385
	.950	24.0	44187	845617003392
M18x1.5	.400	10.0	48181	845617003408
7/8-18	-----			-----

SEAT CUTTER GUIDE		
For use when the step tap cannot be threaded deep enough to allow use of the seat cutter.		
SIZE	P/N	PRICE
M14x1.25	44195	845617003576

M14x1.25 ALUMINUM INSERTS

ALUMINUM WASHER SEAT INSERTS				ALUMINUM TAPER SEAT INSERTS			
Insert Length Inch	Insert Length Metric	INSERT PART NO.	UPC-A Reference	Insert Length Inch	Insert Length Metric	INSERT PART NO.	UPC-A Reference
.270	7.0	44121A	845617003415	.270	7.0	44181A	845617003491
.320	8.0	44123A	845617003422				
.370	9.4	44125A	845617003439				
.430	11.0	44127A	845617003446				
.530	13.5	44113A	845617003453				
.600	15.0	44129A	845617003460	.400	10.0	44183A	845617003507
.660	16.8	44111A	845617003477				
.905	23.0	44112A	845617003484				
				.620	15.7	44185A	845617003514
				.660	16.8	44186A	845617003521
				.950	24.0	44187A	845617003538

MANUFACTURER KITS

GENERAL MOTORS

KIT	KIT PART NO.	UPC-A Reference	INSERT PART NO.	UPC-A Reference
NORTHSTAR 4.0/4.6 Head Bolt M11x1.5 General Motors	J-42385-500	845617003583	11155	845617002296
NORTHSTAR 4.0/4.6 Head Bolt OVERSIZED M11x1.5	J-42385-500BS	845617003590	J-42385-507BS	845617003750
NORTHSTAR 4.0/4.6 MainBearing M10x1.5 General Motors	J-42385-300	845617003606	101522	845617003767
NORTHSTAR 2000 Head Bolt M11x1.5 General Motors	J-42385-2000	845617003613	11155	845617002296
LL8 Straight 6 M11x2.0 Head Bolt	4001	845617003620	112030	845617003774
PV6 M11x1.5 Head Bolt also called LX5 3.5Liter	6001	845617003637	11155	845617002296
NORTHSTAR 2004 PV8 M11x2.0 General Motors	J-42385-2030	845617003644	112030	845617003774
GEN3 Engine Head Bolt M11x2.0 General Motors	J-42385-100	845617003651	112030	845617003774
GEN3 Engine MainBearing M10x2.0 General Motors	J-42385-120	845617003668	102022	845617003781

HONDA

KIT	KIT PART NO.	UPC-A Reference	INSERT PART NO.	UPC-A Reference
Honda D16 M10x1.25 Head Bolt	4160	845617003675	10129	845617002173
Honda Odyssey M12x1.5 Head Bolt	7220	845617003682	12159	845617002432
Honda Civic Hybrid M9x1.25 Head Bolt	9210	845617003699	19127	845617002081
Honda & Acura M11x1.5 Head Bolt	7111	845617003705	11155	845617002296
Honda & Acura Oversized M11x1.5 Head Bolt	7111BS	845617003712	J-42385-507BS	845617003750
Honda Pipe Thread Repair Kit 1/8-28 BSBP	0128	845617003729	01281	845617003798
Honda & Acura drain pan "Aluminum" M14x1.5 drain plug	1415C	845617004054	14153	845617002500
Honda & Acura drain pan "tin pans"	1485 Reduces M14 to M12	845617003736	12151	845617002364
Honda & Acura Alternator Bolt M10x1.25	1012C	845617003743	10125	845617002166

FORD

KIT	KIT PART NO.	UPC-A Reference	INSERT PART NO.	UPC-A Reference
Ford Spark Plug M14x1.25	5553	845617003804	51459	845617003811
Ford Spark Plug M16x1.5 3 VALVE	3221	845617003828	32214	845617003835
Ford Head Bolt 4.6/5.4 M11x1.5	6111	845617003842	11155	845617002296
Ford Drain Pan Kit	0765	845617003859	07629	845617000766

VOLKSWAGEN

KIT	KIT PART NO.	UPC-A Reference	INSERT PART NO.	UPC-A Reference
Volkswagen Touareg Drain Pan M24x1.5	2415C	45617001794	24150	845617002777
V.W Case Studs M10x1.5	1085	845617003866	10155	845617002234
Optional Tap Guide Plate M10x1.5	31084	845617003873		
Solex carb M11x1.0	1181	845617003880	11811	845617003897
Solex carb M8x1.0	1881	845617003903	18811	845617003910

Special Applications

KIT	KIT PART NO.	UPC-A Reference	INSERT PART NO.	UPC-A Reference
Diesel Injector M24x2.0	2420	845617003927	24201	845617003934
Bendix Aircraft Wheel 1/4-28	01488	845617003941	014888	845617003958
Bendix Aircraft Wheel 1/4-28 OVERSIZED	01489	845617003965	014899	845617003972
M10x1.5x30mm FLUSH SURFACE KIT	1015D30	845617003989	10159	845617002241

BMW

KIT	KIT PART NO.	UPC-A Reference	INSERT PART NO.	UPC-A Reference
M10x1.5 Head bolt This kit will install an insert 6mm deep	1087	845617003996	10155	845617002234

DRAIN PAN REPAIR KITS

KIT	KIT PART NO.	UPC-A Reference	INSERT PART NO.	UPC-A Reference
1/2-13 Drain Pan	0121C	845617005570	01217	845617000834
1/2-20 Drain Pan	0122A	845617004009	01225	845617000872
Ford Drain pan "TIN PANS ONLY"	0765	845617003859	07629	845617000766
3/4-16 Drain Pan	0346C	845617004016	03460	845617001077
M12x1.25 Drain Pan	1212C	845617004023	12121	845617002302
M12x1.5 Drain Pan	1215C	845617004030	12151	845617002364
M12x1.75 Drain Pan	1217C	845617004047	12170	845617002418
M14x1.5 Aluminum Drain Pan	1415C	845617004054	14153	845617002500
M14x1.5 Aluminum Drain Pan	1415A	845617004061	14155	845617002517
Honda & Acura "TIN PANS ONLY"	1485	845617003736	12151	845617002364
M14x1.25 Drain Pan	14125A	845617004078	44127	845617003255
M16x1.5 Drain Pan	1615C	845617004085	16153	845617002609
M18x1.5 Drain Pan	1815C	845617004092	18151	845617002661
M20x1.5 Drain Pan	2015A	845617004108	20151	845617002715
M22x1.5 Drain Pan	2215C	845617001787	22151	845617002746
M24x1.5 Drain Pan	2415C	845617001794	24150	845617002777

UNIVERSAL HEAD BOLT KITS

KIT	KIT PART NO.	UPC-A Reference	INSERT PART NO.	UPC-A Reference
Universal M10x1.5 Head Bolt	7580	845617004115	10155	845617002234
Universal M10x1.25 Head Bolt	6250	845617004122	10129	845617002173
Universal M11x1.5 Head Bolt	2200	845617004139	11155	845617002296
Universal M11x1.25 Head Bolt	11125	845617004146	11121	845617002265
Universal M12x1.5 Head Bolt	4800	845617004153	12159	845617002395
Universal M12x1.25 Head Bolt	4700	845617004160	12127	845617002340
Universal M12x1.75 Head Bolt	4900	845617004177	12179	845617002449

TAPER PIPE THREAD KITS

KIT	KIT PART NO.	UPC-A Reference	INSERT PART NO.	UPC-A Reference
1/8-27	0127	845617004184	01271	845617004191
1/4-18	0118	845617004214	01181	845617004221
3/8-18	0318	845617004245	03181	845617004252
1/2-14	0214	845617004276	02141	845617004283
3/4-14	0414	845617004306	04141	845617004313
TAPER PIPE INSERTS STAINLESS		INSERT PART NO.	UPC-A Reference	
1/8-27		01272	845617004207	
1/4-18		01182	845617004238	
3/8-18		03182	845617004269	
1/2-14		02142	845617004290	
3/4-14		-----	-----	

MISCELLANEOUS

Item	Part No.	UPC-A Reference	Item	UPC-A Reference
Master box	6080	845617004320	Driver Oil	845617004351
Large box	6082	845617004337	Sealer	845617004368
Small box	6081	845617004344		

USEFUL TOOLS

TAP GUIDES

INCH			METRIC		
SIZE	PART #	UPC-A Reference	SIZE	PART #	UPC-A Reference
1/4-20	31420	845617004504	M6x1.0	36105	845617004375
1/4-28	31420	845617004504	M8x1.25	38125	845617004382
5/16-18	35168	845617004511	M10x1.5	30155	845617004399
5/16-24	35168	845617004511	M10x1.25	30125	845617004405
3/8-16	33816	845617004528	M12x1.5	32155	845617004412
3/8-24	33824	845617004535	M12x1.25	32125	845617004429
7/16-14	37164	845617004542	M12x1.75	32175	845617004436
7/16-20	37162	845617004559	M14x1.5	34155	845617004443
1/2-13	31213	845617004566	M16x1.5	36155	845617004450
1/2-20	31225	845617004573	M18x1.5	38155	845617004467
3/4-10	33415	845617004580	M20x1.5	30215	845617004474
3/4-16	33416	845617004597	M22x1.5	32255	845617004481
			M24x1.5	32455	845617004498

TAP WRENCH

SIZE	PART #	UPC-A
00	C67201	n/a
5	C67202	n/a
6	C67203	n/a
7	C67204	n/a
8	C67205	n/a
T HANDLE WRENCH		
SIZE	PART #	UPC-A
T11	C67208	n/a
T12	C67209	n/a

SCREW

PART #	UPC-A
73307	n/a
73308	n/a
73406	n/a
73415	n/a

TAP SOCKETS

PART #	UPC-A
70500	n/a
70940	n/a

POCKET LITE

PART #	UPC-A
37250	n/a

TELESCOPING MIRROR

PART #	UPC-A
32050	n/a

BIG-SERT®

Second Repair for OverSized holes

METRIC	KIT SIZE	PART NO.	UPC-A Reference	INSERT LENGTH	PART NO.	UPC-A Reference
	5x0.8	5508	845617004603	7.6mm	55081	845617004795
				10.0mm	55083	845617004801
	6x1.0	5610	845617004610	9.4mm	56101	845617004818
				12.0mm	56103	845617004825
	8x1.25	5812	845617004788	11.7mm	58121	845617004832
				16.2mm	58123	845617004849
				18.0mm	58125	845617004856
	10x1.0	5011	845617004627	9.0mm	50111	845617004863
				15.0mm	50113	845617004870
10x1.25	5012	845617004634	14.0mm	50121	845617004887	
			20.0mm	50123	845617004894	
10x1.5	5015	845617004641	14.0mm	50151	845617004900	
			20.0mm	50153	845617004917	
			24.5mm	50155	845617005051	
12x1.5	5215	845617004658	9.0mm	52150	845617004924	
			16.2mm	52151	845617004931	
			24.0mm	52153	845617004948	
			30.0mm	52155	845617004955	
12x1.75	5217	845617004665	12.0mm	52170	845617004962	
			16.2mm	52171	845617004979	
			24.0mm	52173	845617004986	
			30.0mm	52175	845617004993	
12x1.25	5212	845617004672	9.0mm	52120	845617005006	
			15.0mm	52121	845617005013	
			17.5mm	52122	845617005020	
			24.0mm	52123	845617005037	
			30.0mm	52125	845617005044	

INCH	KIT SIZE	PART NO.	UPC-A Reference	INSERT LENGTH	PART NO.	UPC-A Reference
	1/4-20	5420	845617004689	.380	54201	845617005068
				.500	54203	845617005075
	1/4-28	5448	845617004696	.380	54481	845617005082
				.500	54483	845617005099
	5/16-18	5561	845617004702	.450	55611	845617005105
				.620	55613	845617005112
	5/16-24	5562	845617004719	.450	55621	845617005129
				.620	55623	845617005136
	3/8-16	5381	845617004726	.400	53810	845617005143
				.520	53811	845617005150
				.750	53813	845617005167
				1.000	53815	845617005174
	3/8-24	5382	845617004733	.520	53821	845617005181
				.750	53823	845617005198
	7/16-14	5761	845617004740	.600	57611	845617005204
.870				57613	845617005211	
1.000				57615	845617005228	
1.250				57617	845617005235	
7/16-20	5762	845617004757	.600	57621	845617005242	
			.870	57623	845617005259	
1/2-13	5121	845617004764	.650	51211	845617005266	
			1.000	51213	845617005273	
1/2-20	5122	845617004771	.650	51221	845617005280	
			1.000	51223	845617005297	

BIG-SERT®

Second Repair M14x1.25 Spark Plug Repair Kits & Inserts

BIG-SERT® M14x1.25 Spark Plug Inserts Carbon Steel

SPARK PLUG	KIT SIZE	PART NO.	UPC-A Reference	WASHER INSERTS	PART NO.	UPC-A Reference	WASHER SEAT INSERTS
	M14x1.25	5141	845617005303	9.4mm	51401	845617005334	
M14x1.25 EXTENDED	5141E	845617005310	11.0mm	51403	845617005341		
"5141 & 5141E KITS DO NOT INCLUDE INSERTS" order separately				15.0mm	51405	845617005358	
				16.8mm	51407	845617005365	

53.03

BIG-SERT TAPER SEAT INSERTS FOR FULLY THREADED SPARK PLUGS			TAPER INSERTS	PART NO.	UPC-A Reference	TAPER SEAT INSERTS
			11.0mm	51453	845617005372	
			15.7mm	51455	845617005389	
			16.8mm	51457	845617005396	
FORD TRITON	5553	845617005327	16.8mm	51459	845617005402	
FORD Z-tech			24.0mm	51460	845617005419	

BIG-SERT® M14x1.25 Spark Plug Inserts Aluminum

BIG-SERT WASHER SEAT INSERTS FOR FULLY THREADED SPARK PLUGS			WASHER INSERTS	PART NO.	UPC-A Reference	WASHER SEAT INSERTS
			9.4	51401A	845617005426	
			11.0	51403A	845617005433	
			15.0	51405A	845617005440	
			16.8	51407A	845617005457	

BIG-SERT TAPER SEAT INSERTS FOR FULLY THREADED SPARK PLUGS			TAPER INSERTS	PART NO.	UPC-A Reference	TAPER SEAT INSERTS
			9.4	51451A	845617005464	
			11.0	51453A	845617005471	
			15.0	51455A	845617005495	
			16.8	51457A	845617005501	
			24.5	51458A	845617005518	
FORD TRITON			16.8	51459A	845617005525	
FORD Z-tech			24.0	51460A	845617005532	