

TIME-SERT UNIVERSAL KIT

PREPARING TOOLS CLOSE UP

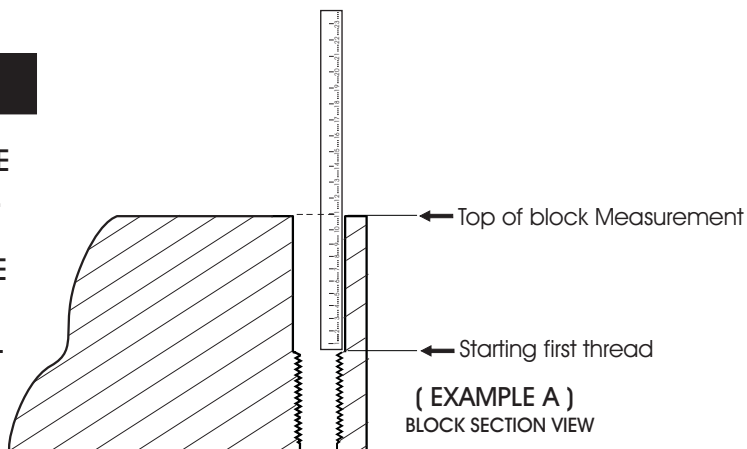
NOTE:
Some engines can have 2 different depths of holes. Check measurement for each hole to ensure accurate depths. Set tools accordingly.

The Starting first thread is where the flange of the insert will seat. This will insure that the insert will start where the original threads started.

(A) MEASURING THREAD DEPTH

YOUR ARE GOING TO BE MARKING CORE DRILL FOR THE CORRECT COUNTERSINK DEPTH OF THE INSERT FLANGE.

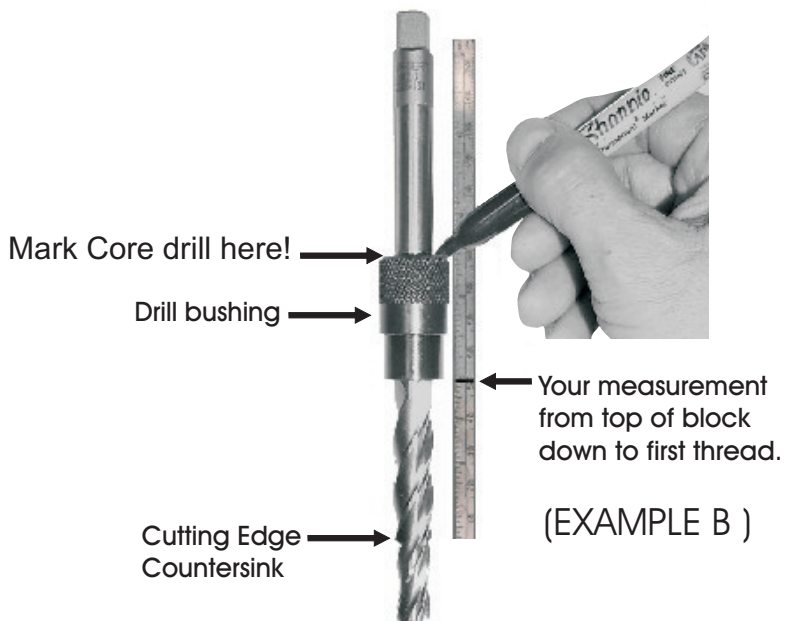
USE THE METAL RULE TO MEASURE FROM THE TOP OF THE BLOCK DOWN, UNTIL IT TOUCHES THE FIRST THREAD. YOU WILL USE THIS MEASUREMENT TO MARK CORE DRILL SEE EXAMPLE A.



(B) MARKING CORE DRILL

USE YOUR MEASUREMENT FROM THE METAL RULE PLUS THE LENGTH OF DRILL BUSHING 38mm, ADD THE 2 MEASUREMENTS THEN MARK DRILL.

MARK CORE DRILL STARTING FROM THE CUTTING EDGE COUNTERSINK UP TO TOP OF DRILL BUSHING FOR YOUR TOTAL CORE DRILL COUNTERSINK DEPTH. EXAMPLE B:



(C) MARKING TAP & DRIVER

PLACE CORE DRILL, TAP AND DRIVER LEVEL ON TABLE SO THAT ALL TOOLS ARE ALIGNED EQUAL AT BOTTOM. USE YOUR MARK FROM CORE DRILL AND MARK TAP & DRIVER ACROSS WITH INK MARKER INCLUDED. SEE EXAMPLE C:

